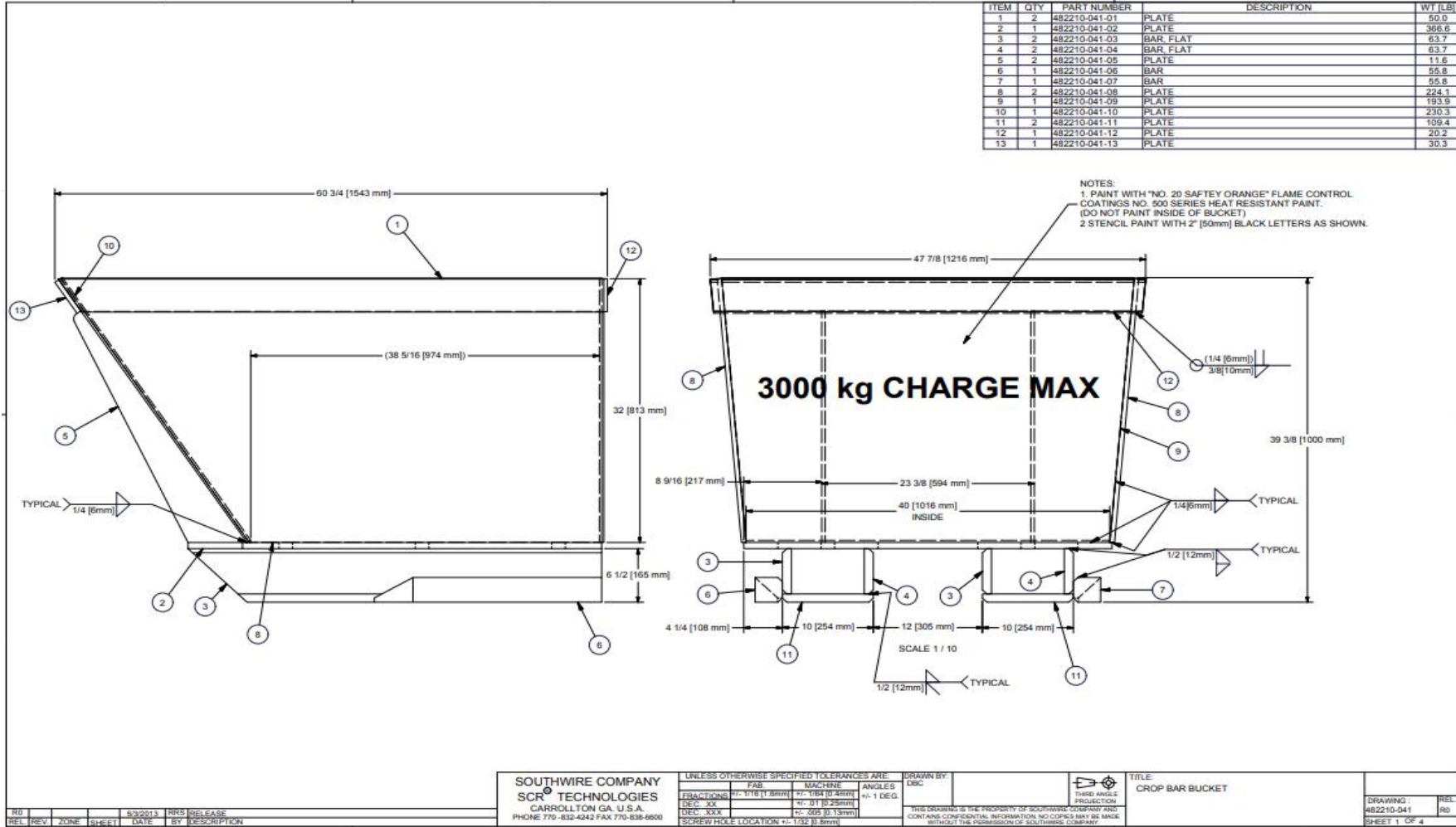
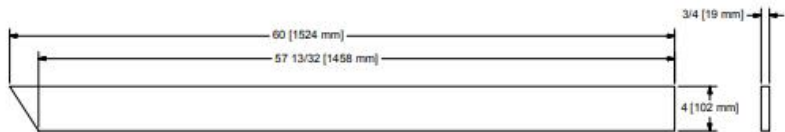


技术参数附件:

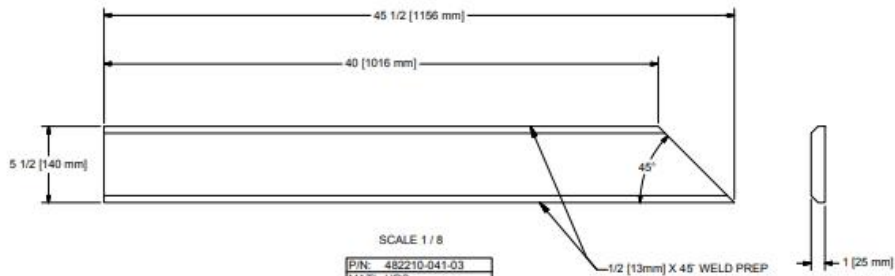
1 废料斗:





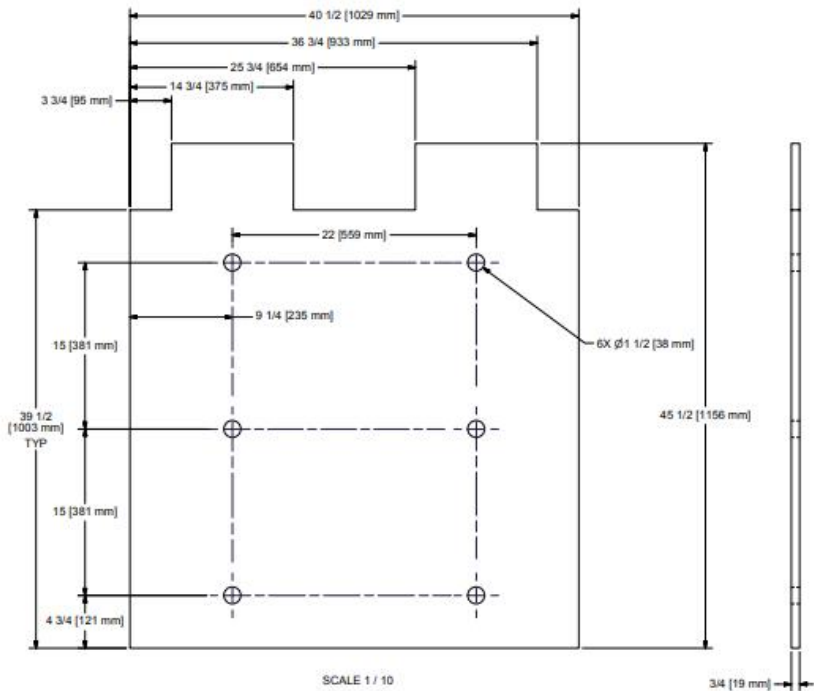
SCALE 1 / 10

P/N: 482210-041-01  
MATL: HRS



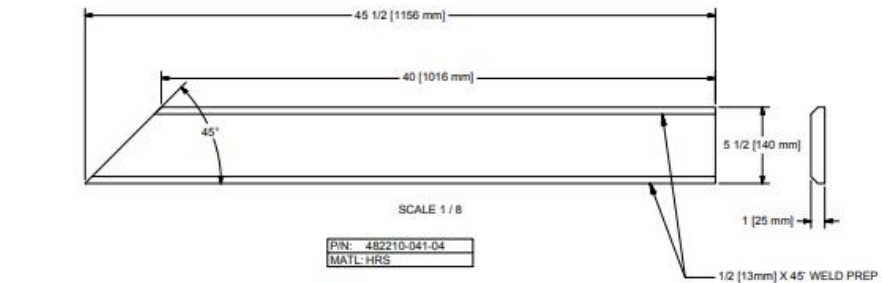
SCALE 1 / 8

P/N: 482210-041-03  
MATL: HRS



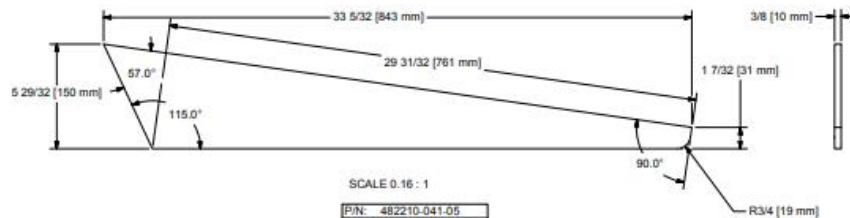
SCALE 1 / 10

P/N: 482210-041-02  
MATL: HRS



SCALE 1 / 8

P/N: 482210-041-04  
MATL: HRS



SCALE 0.16 : 1

P/N: 482210-041-05  
MATL: HRS

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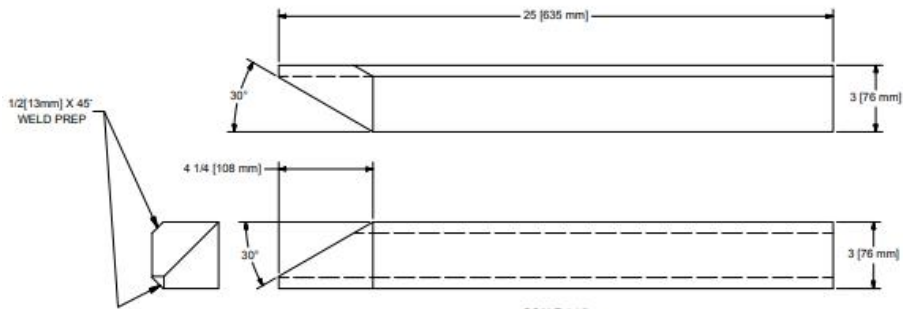
| UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: |                |                |          |
|--|----------------|----------------|----------|
| FRACTIONS                                  | FAB.           | MACHINE        | ANGLES   |
| DEC. .XX                                   | ±.118 [1.2mm]  | ±.118 [0.4mm]  | ±.1 DEG. |
| DEC. .XXX                                  | ±.01 [0.25mm]  | ±.01 [0.25mm]  |          |
| DEC. .XXX                                  | ±.005 [0.13mm] | ±.005 [0.13mm] |          |
| SCREW HOLE LOCATION                        | ±.132 [3.2mm]  |                |          |

DRAWN BY: DEC  
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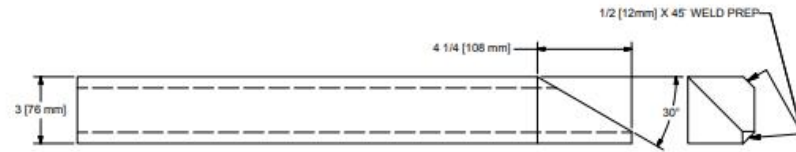
TITLE  
CROP BAR BUCKET

DRAWING: 482210-041  
REL: RD  
SHEET 2 OF 4



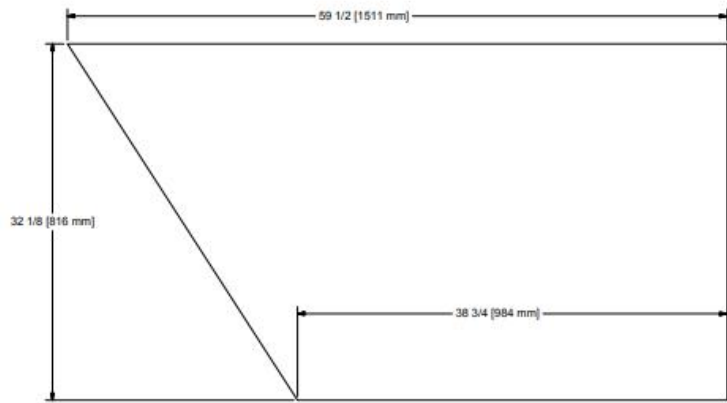
SCALE 1 / 5

P/N: 482210-041-06  
MATERIAL: HRS



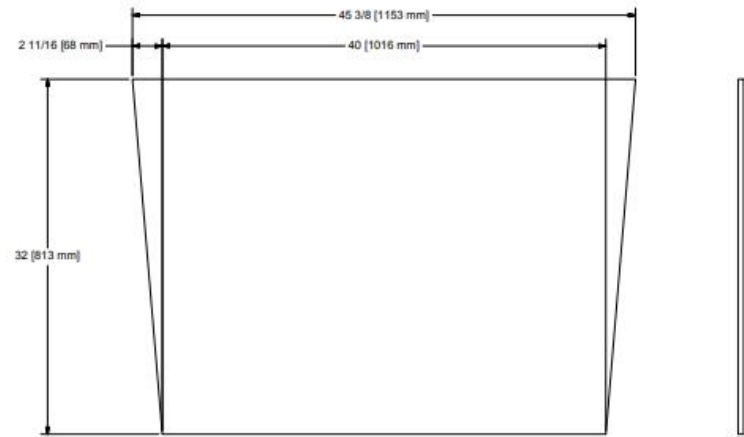
SCALE 1 / 5

P/N: 482210-041-07  
MATERIAL: HRS



SCALE 1 / 10

P/N: 482210-041-08  
MATERIAL: HRS



SCALE 1 / 10

P/N: 482210-041-09  
MATERIAL: HRS

|    |     |      |       |         |     |             |
|----|-----|------|-------|---------|-----|-------------|
| RD | REV | ZONE | SHEET | DATE    | BY  | DESCRIPTION |
|    |     |      |       | 9/20/13 | RR3 | RELEASE     |

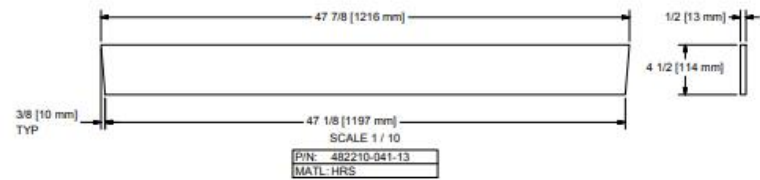
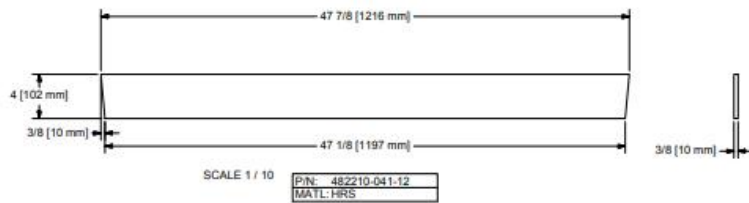
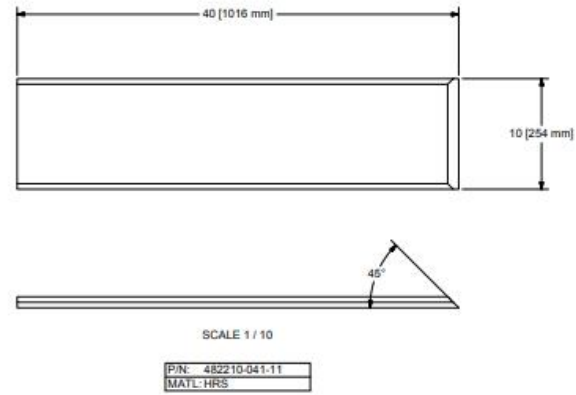
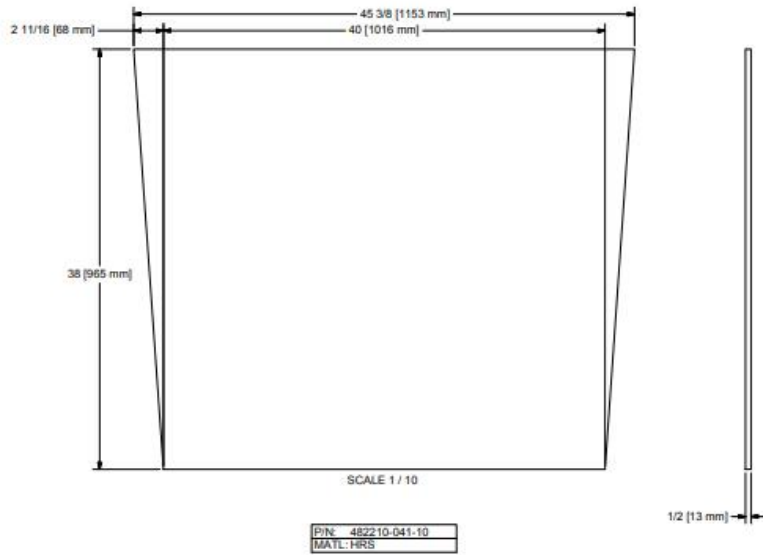
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|  |               |               |          |
|--|---------------|---------------|----------|
| UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: |               |               |          |
| FRACTIONS                                  | FAB           | MACHINE       | ANGLES   |
| DEC .XX                                    | ±.178 [4.5mm] | ±.178 [4.5mm] | ±.1 DEG. |
| DEC .XXX                                   | ±.01 [0.25mm] | ±.01 [0.25mm] |          |
| SCREW HOLE LOCATION                        | ±.132 [3.3mm] |               |          |

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THIRD ANGLE PROJECTION  
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TITLE: CROP BAR BUCKET

|            |      |
|------------|------|
| DRAWING:   | REL  |
| 482210-041 | RD   |
| SHEET 3    | OF 4 |



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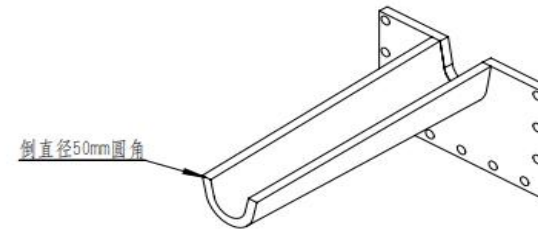
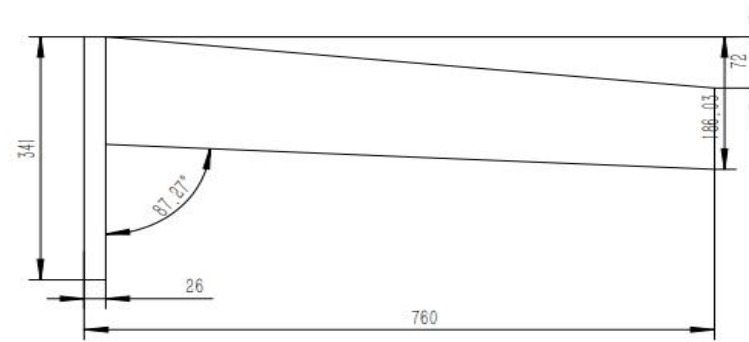
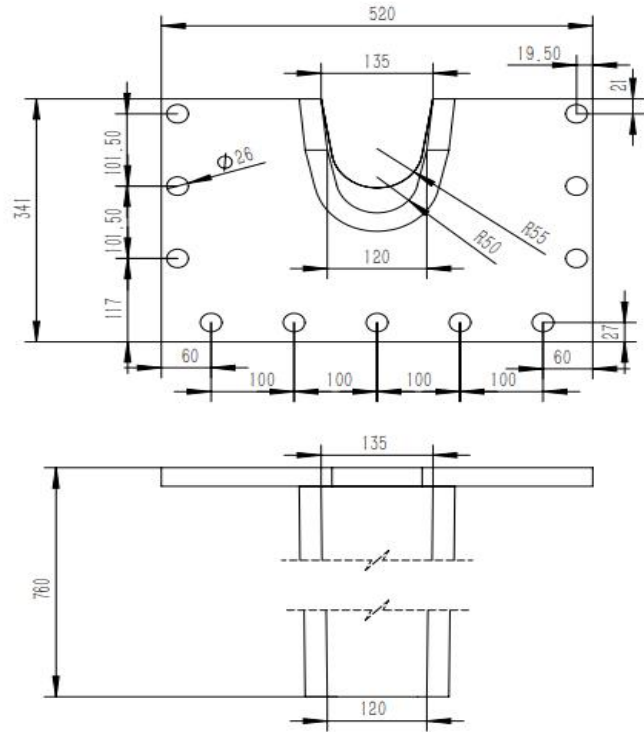
| UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: |                |                |          |
|--|----------------|----------------|----------|
| FRACTIONS                                  | FAB            | MACHINE        | ANGLES   |
| DEC. XX                                    | ±.118 [1.88mm] | ±.104 [0.85mm] | ±.1 DEG. |
| DEC. XXX                                   | ±.01 [0.25mm]  | ±.003 [0.13mm] |          |
| SCREW HOLE LOCATION ±.132 [3.3mm]          |                |                |          |

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THIRD ANGLE PROJECTION  
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TITLE  
CROP BAR BUCKET

|                        |            |
|------------------------|------------|
| DRAWING:<br>482210-041 | REL.<br>R0 |
| SHEET 4 OF 4           |            |

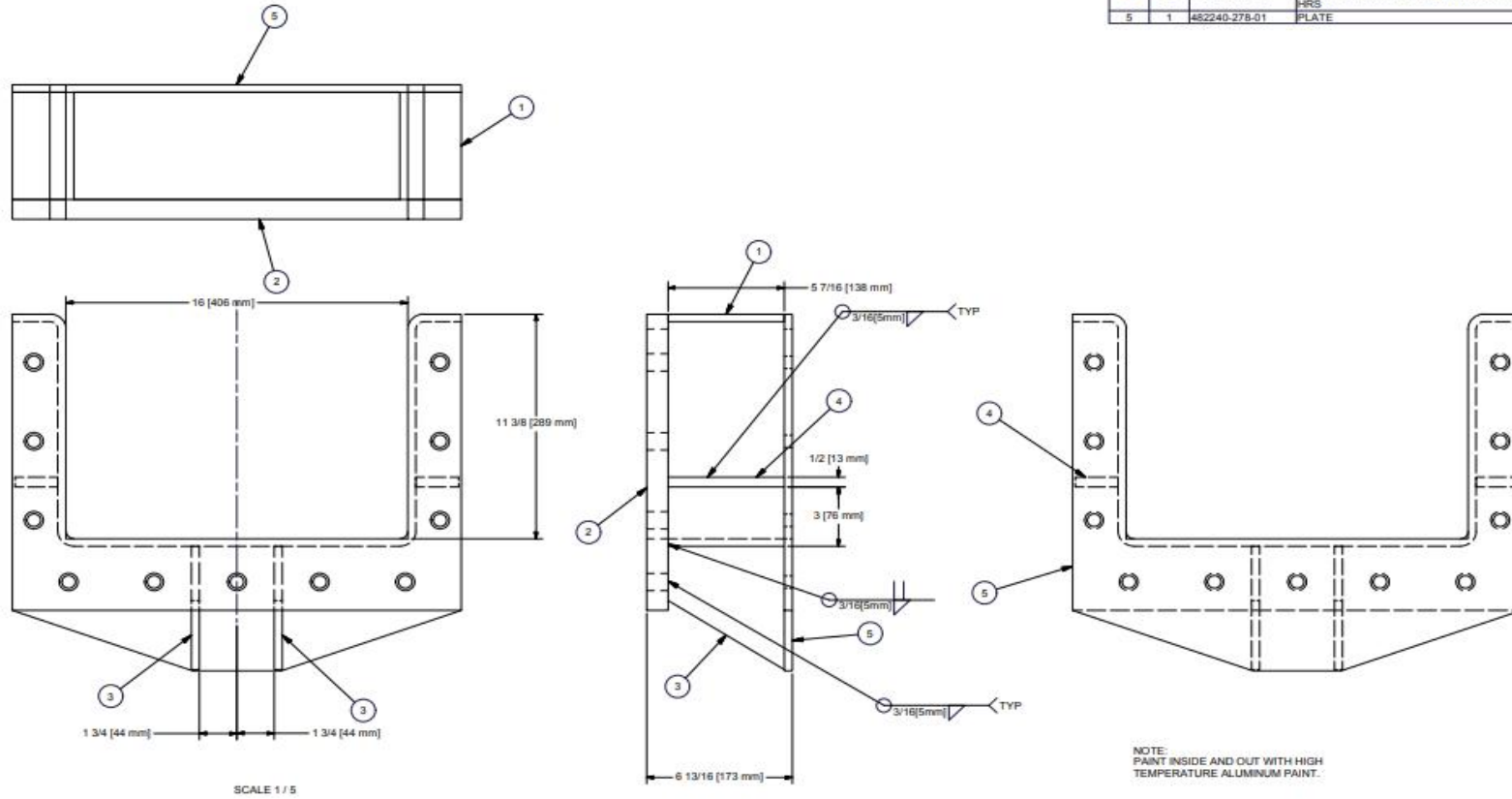
## 2、渣池溜嘴



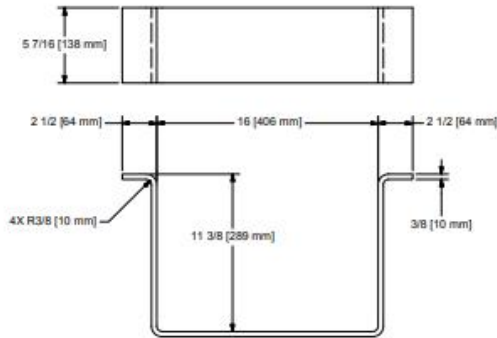
|                |     |           |                  |     |
|----------------|-----|-----------|------------------|-----|
| 制图             | 陈迪望 | 2022.7.22 | 渣池流嘴             | 比例: |
| 校核             | XXX | XXX       |                  | 材质: |
| 黄石晟祥铜业有限公司-制造部 |     |           | 图纸编号: 482240-011 |     |

### 3、撇渣槽溜嘴法兰

| ITEM | QTY | PART NUMBER   | DESCRIPTION   | WT (LB) |
|------|-----|---------------|---|---------|
| 1    | 1   | 482240-277-01 | PLATE   | 24.8    |
| 2    | 1   | 482240-277-02 | PLATE   | 36.8    |
| 3    | 2   | 482240-277-03 | PLATE   | 2.6     |
| 4    | 2   | 482240-277-04 | BAR, FLAT 1/2 X 2 X 5 7/16 (13 mm X 51 mm X 138 mm) | 1.5     |
| 5    | 1   | 482240-278-01 | PLATE   | 17.9    |

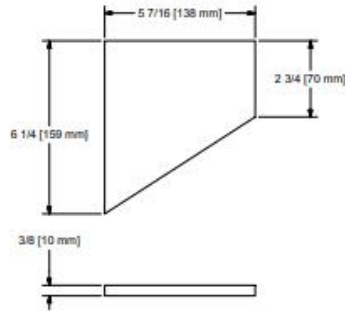


|   |     |      |       |  |    |  |  |                                      |  |  |  |
|---|-----|------|-------|--|----|--|--|--------------------------------------|--|--|--|
| SOUTH WIRE COMPANY<br>SCR <sup>®</sup> TECHNOLOGIES<br>CARROLLTON GA, U.S.A.<br>PHONE: 770-432-4242 FAX: 770-338-8200 |     |      |       | UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:<br>FRACTIONS: FAB: 1/16 (1.5mm) MACHINE: 1/32 (0.4mm)<br>DEC: .XX ±.01 (0.25mm)<br>DEC: .XXX ±.005 (0.13mm)<br>SCREW HOLE LOCATION: ±.132 (3.3mm) |    | DRAWN BY: DBC<br>THIRD ANGLE PROJECTION<br>THIS DRAWING IS THE PROPERTY OF SOUTHWIRE COMPANY AND CONTAINS CONFIDENTIAL INFORMATION. NO COPIES MAY BE MADE WITHOUT THE PERMISSION OF SOUTHWIRE COMPANY. |  | TITLE: TILTING SLAG VESSEL LIP MOUNT |  | DRAWING: 482240-277<br>REL: (RD)<br>SHEET 1 OF 2 |  |
| RD  | DEV | ZONE | SHEET | DATE   | BY | DESCRIPTION  |  |                                      |  |  |  |



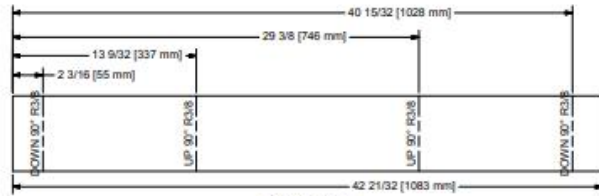
SCALE 1 / 8

PIN: 482240-277-01  
MATL: HRS

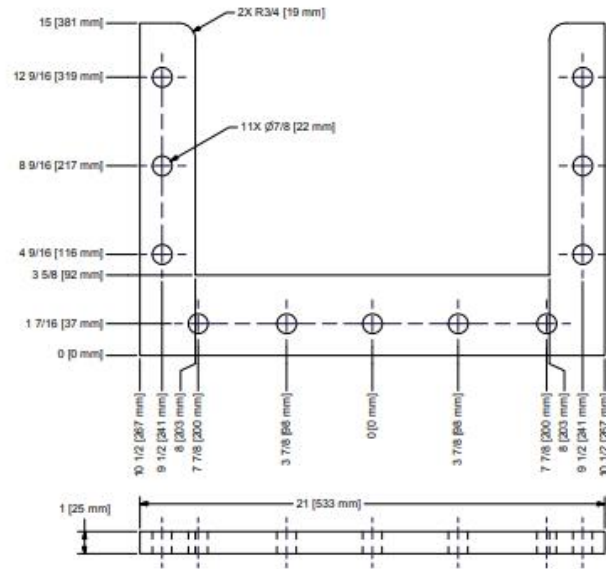


SCALE 1 / 4

PIN: 482240-277-03  
MATL: HRS



FLAT PATTERN  
SCALE 1 / 8



SCALE 1 / 5

PIN: 482240-277-02  
MATL: HRS

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| UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: |                 |                                     |           |
|--|-----------------|-------------------------------------|-----------|
| FRACTIONS                                  | FAB             | MACHINE                             | ANGLES    |
| XX   | ± 1/16 (1.59mm) | ± 1/64 (0.39mm)                     | ± 1.0 DEG |
| XXX  | ± 1/32 (0.76mm) | ± .01 (0.25mm)                      |           |
|  |                 | ± .003 (0.13mm)                     |           |
|  |                 | SCREW HOLE LOCATION ± .132 (3.35mm) |           |

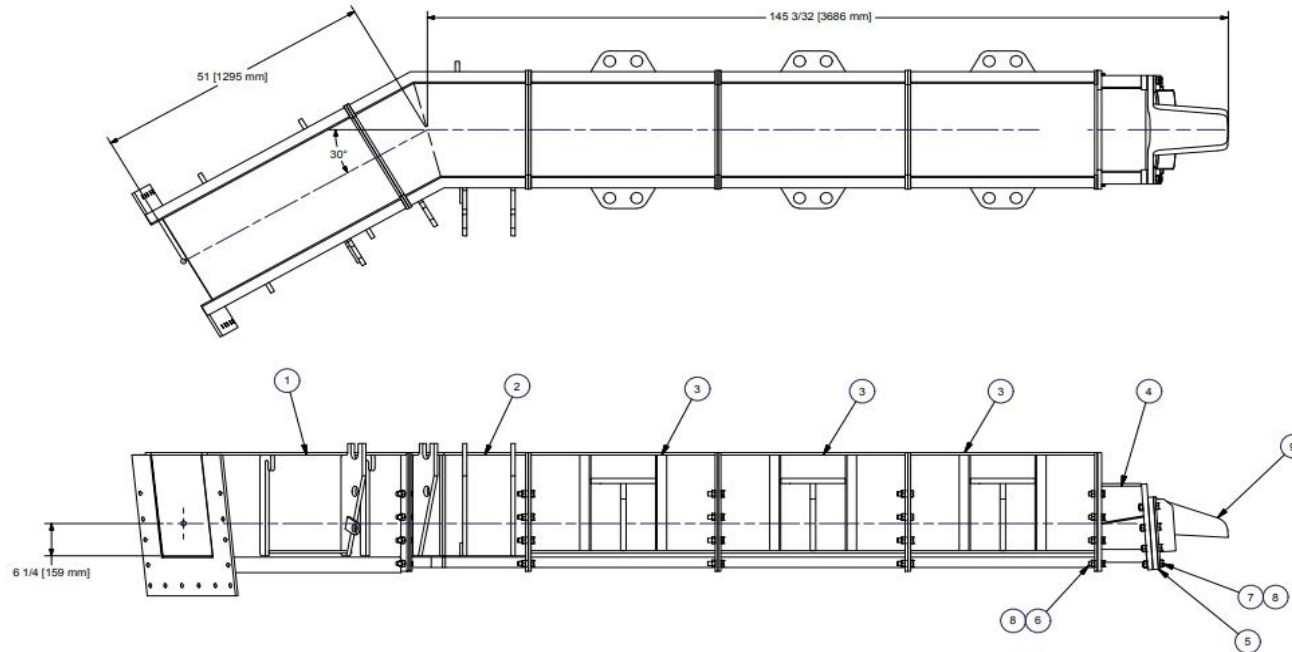
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THIRD ANGLE PROJECTION  
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TITLE:  
TILTING SLAG VESSEL LIP MOUNT

DRAWING: 482240-277  
REL: RO  
SHEET 2 OF 2

#### 4、上溜槽溜嘴

| ITEM | QTY | PART NUMBER  | DESCRIPTION                          | WT [LB] |
|------|-----|--------------|--------------------------------------|---------|
| 1    | 1   | 482240-251   | LAUNDER SECTION AT TAPHOLE, WELDMENT | 423     |
| 2    | 1   | 482240-252   | UPPER LAUNDER DOG LEG SECTION        | 317     |
| 3    | 3   | 482240-253   | UPPER LAUNDER SECTION                | 310     |
| 4    | 1   | 482240-255   | UPPER LAUNDER LIP ADAPTER            | 130     |
| 5    | 1   | 482240-326   | LIP SHIELD                           | 22      |
| 6    | 55  | MFHCS M20X60 | HEX BOLT, M20 X 60, DIN 933          | 0       |
| 7    | 11  | MFHCS M20X80 | HEX BOLT, M20 X 80, DIN 931          | 0       |
| 8    | 67  | NUT-M20      | HEX NUT, M20, ISO 4032               | 0       |
| 9    | 1   | PN116812     | LIP, SHORT LAUNDRER, CAST ALLOY      | 121     |



| REL | REV | ZONE | SHEET | DATE      | BY  | DESCRIPTION |
|-----|-----|------|-------|-----------|-----|-------------|
|     |     |      |       | 9/10/2013 | DBC | RELEASE     |

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| UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: |                |         |
|--|----------------|---------|
| FAB.                                       | MACHINE        | ANGLES  |
| FRACTIONS ±1/16 [1.6mm]                    | ±1/64 [0.4mm]  | ±1 DEG. |
| DEC. XX                                    | ±.01 [0.25mm]  |         |
| DEC. XXX                                   | ±.005 [0.13mm] |         |
| SCREW HOLE LOCATION ±1/32 [0.8mm]          |                |         |

DRAWN BY:  
TRM



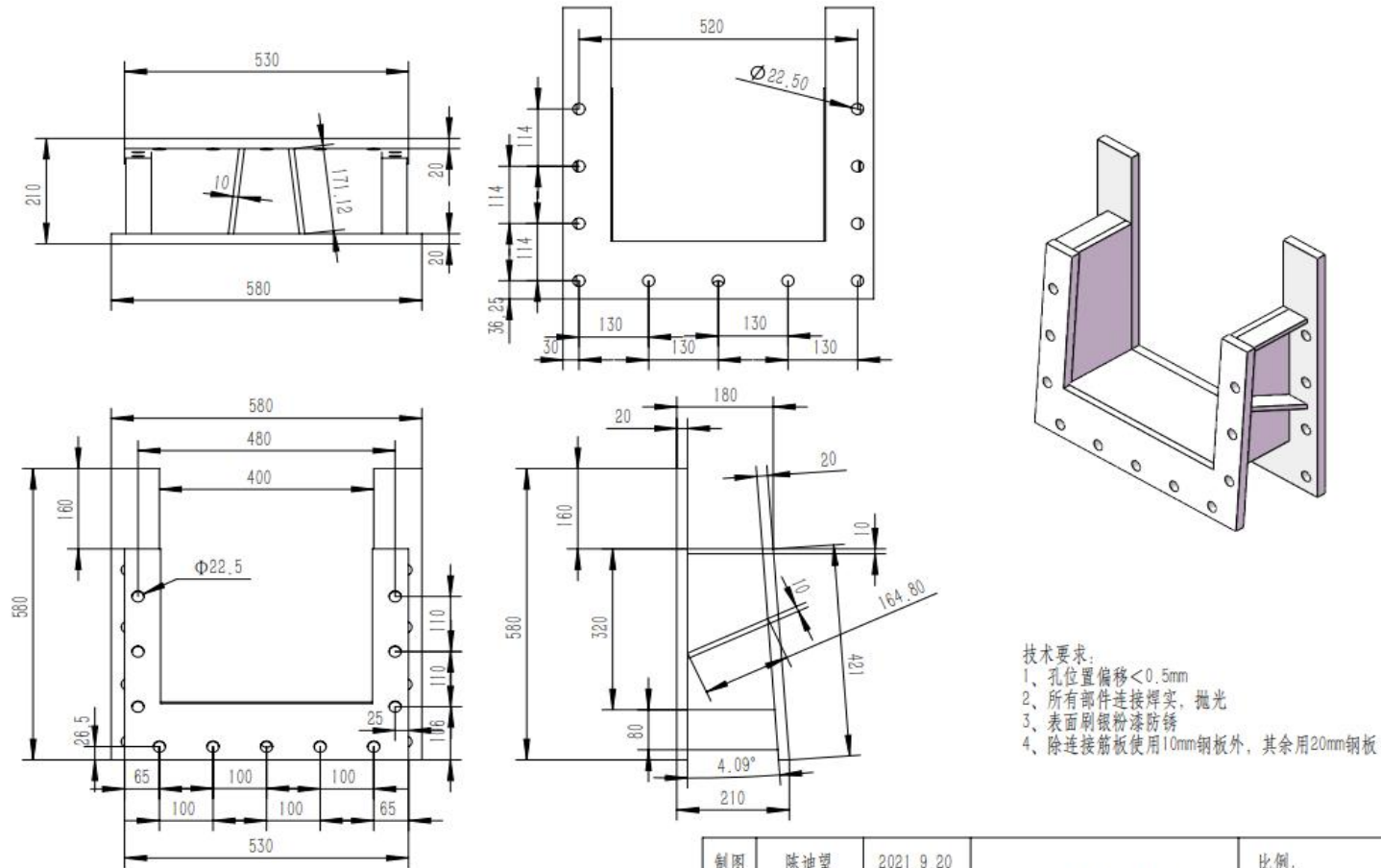
TITLE:  
UPPER LAUNDRER BOTTOM ASSEMBLY

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| DRAWING    | REL  |
|------------|------|
| 482240-003 | RO   |
| SHEET 1    | OF 1 |



### 5、上溜槽溜嘴法兰



|                |     |           |                  |     |
|----------------|-----|-----------|------------------|-----|
| 制图             | 陈迪望 | 2021.9.20 | 上溜槽溜嘴法兰          | 比例: |
| 校核             |     |           |                  | 材质: |
| 黄石晟祥铜业有限公司-制造部 |     |           | 图纸编号: 482240-255 |     |